

Our success is based on versatility, creativity and high technical capacity.

With a unique corporate culture and passion for work, we are 40 years in the market with an industrial area of 20,000m². Since the beginning we act as manufacture producers of edge banding and melamine foil, which makes us one of the first companies in the world to produce melamine edges.

We supply more than 30 countries, including the most demanding markets as Europe, United States and Canada, and also the most competitive ones as China and India.

Our technical expertise over all those years has allowed us to create innovative products for customers in the furniture and construction industry, focused in the segments of furniture doors, frames, laminate floors, ceilings and wall coverings.

Our experience has allowed us to build a wide range of melamine edges for different technical needs according to the furniture and door industry.

40 years producing melamine edges with the right solution for the most different applications: straight edges, curves, complex profiles, falz edges, etc.

- Economic solution for scaled production of furniture and doors
- Perfect colormatch with the panel
- The same embossed texture according to the melamine panel
- The best solution for different substrates and edges
- High surface resistance

HIGH EXPERTISE IN THE MOST DIFFICULT SOLUTIONS

STANDARD

Economic solution for large scale production.

This product is ideal for straight-edges application, with high-speed lines which require high performance.

- Ideal for straight-edges application or simple profiles
- Guaranteed performance in the top speed edge banding machines in the market
- 4 different thicknesses which fits all the substrate types

SOFT FORMING

Ideal edge banding for complex profiles

This unique line is able to mold to the most difficult edge profiles, thanks to the perfect combination between thermoset and thermoplastic resins.

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Flexibility to fit the most difficult profiles

T-SHAPE

Special product for doors with T-Edge profile

This is a special line designed for door manufacturers which need a T-edge banding application with high productivity and perfect final result.

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Maximum flexibility for doors with T-Edge

CONTOUR

Curved parts also need nice edges

This line is designed to attend a special need on curved shapes in which cross direction flexibility is very important

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Cross direction flexibility for curved application
- Great performance in CNC machining centers

BLIND

This is a super economic solution for edge coating at non-apparent parts of furniture or for previous preparation of edges before painting.

- Super economical solution
- Great performance in top speed machines
- Panel protection against moisture
- Excellent adhesion for painting
- Exclusive color match development

Melamine Edge Banding

MELAMINE EDGE BANDING - STANDARD			
Product	Thickness	Width	Roll length
EC220	0,225mm ± 0,0158mm	16mm - 1.000mm	500m
PB280	0,255mm ± 0,0179mm		500m
PB330	0,283mm ± 0,0198mm		400m
TB400	0,345mm ± 0,0242mm		300m

MELAMINE EDGE BANDING - SOFTFORMING			
Product	Thickness	Width	Roll length
SF280	0,255mm ± 0,0179mm	16mm - 1.000mm	500m
SF330	0,283mm ± 0,0198mm	WHITE BLACK : 16mm - 2.000mm	400m

MELAMINE EDGE BANDING - CONTOUR			
Product	Thickness	Width	Roll length
CT330	0,283mm ± 0,0198mm	16mm - 1.000mm	500m
CT400	0,345mm ± 0,0242mm	WHITE BLACK : 16mm - 2.000mm	400m

MELAMINE EDGE BANDING - T-SHAPE			
Product	Thickness	Width	Roll length
TS280	0,255mm ± 0,0179mm	16mm - 1.000mm	500m
TS330	0,283mm ± 0,0198mm	WHITE BLACK : 16mm - 2.000mm	400m

MELAMINE EDGE BANDING - BLIND			
Product	Thickness	Width	Roll length
BB200	0,215mm ± 0,0151mm	16mm - 2.000mm	500m
BB270	0,245mm ± 0,0172mm		500m
BB310	0,273mm ± 0,0191mm		400m
BB370	0,335mm ± 0,0235mm		300m

APPLICABLE TECHNICAL NORMS		
ATRIBUTE	NORM	RESULT
FASTNESS TO LIGHT	DIN EN 15187	06 to 08
YELLOWING	DIN EN 15188	06 to 08
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	1N - 2 N
ABRASION RESISTANCE	UNI EN 15185:2011	500 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05



HIGH TECH
SURFACE
YOUR BEST
MATCH

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